



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6795590
Job Sheet 199653



Part No: RB6795590

Job Qty: 2 pcs

Part Name: Puller-Bearing-Gas Producer & Power Turbine



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/11/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB6795590 Rev J IPP Rev. A 19.06.06 New issue DP Verify DD/IPP Rev. B 19.07.04 Rev J DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time
120	Purchasing	2 pcs	11/11/19	11/11/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
121	Packaging 2-1 - Receive - B4B	2 pcs	11/11/19	11/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230211



Part: RB6795590

Job No: 199653

Serial No/Batch: S230211

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 11/08/19

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
122 QC 6	2 pcs	11/11/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	NOV 14 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	11/11/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	26
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	11/11/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21 NOV 19 2019
					QC 21 - SA - 53	9-89

Part Op 120 - (Purchasing) Issue P/O: _____ MANUFACTURE RB6795590 AS PER DWG Supplier: ARROW TECH

Descriptions: Certificate of conformity is required

121 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)

122 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB6795590P	Puller-Bearing-Gas Producer & Power Turbine	2 pcs (1 ea)	120-Purchasing	S230 210
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Purchasing	RB6795590P	2	0	0
Part Specifications				
Specifications could not be found.				

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PURCHASE ORDER

POHB044373



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4918

Attention: Ana
(541) 780-6938

Ship To:

PO No: POHB044373

PO Date: 8/29/19

Due Date: 11/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

E-MAILED
AUG 29 2019

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO 332

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	199646	RB23033027P			PULLER BRG & MATING SEAL RACE-FRT COMPRESSOR	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,835.26/pcs	\$3,670.52
2	199647	RB23033034P			PULLR-COMPRESSOR FRONT BEARING OUTER RACE	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,344.20/pcs	\$2,688.40
3	199648	RB6895957P			GEARBOX TUBE ALIGN TOOL	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,264.00/pcs	\$2,528.00
4	199649	RB23006785P			SPUR ADAPTER GEAR INST. TOOL	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$581.00/pcs	\$1,162.00
5	199650	RB6795966P			Compressor Disassembly Fixture	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$3,094.45/pcs	\$6,188.90
6	199651	RB6873066P			COMP AXIS ALIGNMENT FIXTURE	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$3,419.00/pcs	\$6,838.00
7	199652	RB23003267P			Power Turbine Support Cleaning C-18, C-20 & C-28	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$2,162.00/pcs	\$4,324.00

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PURCHASE ORDER

POHB044373



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
B	199653	RB6795590P			Puller-Bearing-Gas Producer & Power Turbine	Firmed - 12		11/11/19	2 pcs	0 pcs	2 pcs	\$3,581.00/pcs	\$7,162.00
NOV 08 2019													
Grand Total: \$34,561.82													

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044373

Dated: 11/11/2019

Our Order / Job No: AWT-HB044373 A8

Order Qty: 2

Part Name: PULLER-BERING-GAS PRODUCER & POWER TURBINE

Part Number RB6795590

Lot Size: N/A

Ship Date: 11/11/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6795590

Rev:J

Material Size and Type: -2 -7/ BRASS; -3A/ O1 STEEL; -3B, -4, -6/ 4140 Q&T; -8A, -8B/ 1018 STEEL

Material Specifications: STEEL: ASTM A108; BRASS: ASTM B16; O1: ASTM A681

Heat Treatment: -3A/ 58 RC; -3B, -4, -6/ (28-34)

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

11/11/19

Signed:

Herminia Sub

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
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